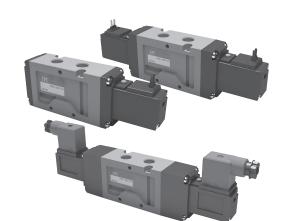
Rubber Body Seal 5-Port Pilot Type

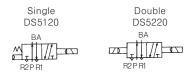


SMALL SIZE AND LIGHT WEIGHT / WIDTH 32mm

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- LARGE VALVE CAPACITY CV2.8, RC(PT)3/8
- CV3.2, RC(PT)1/2
- LOW POWER CONSUMPTION/1.8W(DC)

Symbol





R2PR1





DS6000

DX1,DX2

DX1(2)R

DH

DM

DT220

DW

DR100

DR200

RS1000,

RS4000

SI UNIT

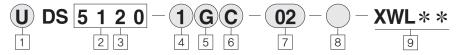
DS300

DS3000

DS5000

DS2000

How to Order



- □ DS5000
 - Blank: Metric (PT)
 - U: NPT
- 2 Type of Actuation
 - 1: Single
 - 2 : Double
 - 3 : Closed Center
 - 4 : Exhust Center
 - 5 : Pressure Center
- 3 Body Type
 - 20 : Body ported type
 - 23 : Integrated exhaust type
- 4 Voltage

- 1: AC 110V, 50 / 60Hz
- 2: AC 220V, 50 / 60Hz 3: AC 120V, 50 / 60Hz
- 4 : AC 240V, 50 / 60Hz
- 5 : DC 24V
- 6 : DC 12V
- 7: DC 6V
- 8: (AC 24V), 50 / 60Hz
- 9 : DC 100V
- * Please contact for other specifications

5 Electrical Entry

- G: Grommet
- (Lead wire length 300mm)

- DZ: DIN type terminal (Connecter attached, Lamp/surge voltage protecting circuit attached)
- : DIN type terminal
- N : DIN connector attaching type (No connector)

6 Manual Override

- Blank: Non-locking push type C: Knob locking type
- 7 Port Size
 - 02:1/4
 - 03:3/8"
 - 04: 1/2

8 Special Option

Blank: Standard type XC16: Copper-free

9 Length of Lead Wire

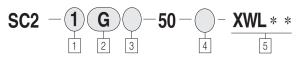
Blank: 300mm(Standard type) XWL01 : 100mm

XWL02 : 200mm XWL04 : 400mm

XWL20 : 2000mm

* Please contact for specification beyond standard length

Pilot Valve Ass' y Order Form: (Coil Item Number)



■ Voltage

- 1: AC110V, 50/60Hz
- 2: AC220V, 50/60Hz
- 3: AC120V, 50/60Hz 4: AC240V, 50/60Hz
- 5 : DC24V
- 6: DC12V
- 7: DC6V

- 8: Others (Contact for specifications beside AC24V))
- 9 : DC100V

2 Electrical Entry

- - (Lead wire length 300mm)

DZ: DIN type terminal (Connecter attached. Lamp/surge voltage protecting circuit attached)

D: DIN type terminal

3 Manual Override

Blank: Non-locking push type C: Knob locking type

4 Special Option

Blank: Standard type XC16: Copper-free

5 Length of Lead Wire

Blank: 300mm (Standard) XWL01: 100mm

XWL02: 200mm XWL04: 400mm

XWL20: 2000mm

 Contact for specifications beside standard length.

797

www.TPCpage.com www.TPCpneumatics.com

DIN Terminal Box Order Form

TVF3130-61-2005 - (Additional Symbol)

1

1 Additional Symbol

Additional Symbol	Rated Voltage
0	AC110V
2	AC220V
6	AC120V
4	AC240V
6	DC24V
6	DC12V
•	DC6V
8	AC24V
9	DC100V

Specifications

Fluid		Air	
Operating Pressure	2-position Single, 3-position	0.15~0.9MPa(21~128PSI)	
Range	2-position Double	0.1~0.9MPa(14~128PSI)	
Ambient and Fluid Te	mperature	5~50°C(122°F)	
Response	2-position Single, Double	40ms or Less {0.5MPa}	
Time	3-position	50ms or Less {0.5MPa}	
Max. Operating Frequency	2-position Single, Double	5 c/s	
(Time/Second)	3-position	3 c/s	
Lamp (LED)		Standard	
Lubrication		Not Required	
Manual Override		Non-Lock Push Type, Knob Lock Type	
Mounting Position		Free	
Impact-Resistant/Vibration-Resistant		30G/5G(8.3~2000Hz)	
Pilot Valve Exhaust Method		Individual Exhaust Type, Main Valve—Pilot Valve Integrated Exhaust Type	

Electrical entry			Grommet	DIN Connector	
Protecting structure			Vibration-Resistant	IP65	
0-11/-14	AC 50/60Hz		110V, 220V, 120V, 240V, 24V		
Coil Voltages DC		DC	24V, 12V, 6V, 100V		
Allowable Voltage Fluctuation			-15~+10% of Rated Voltage		
Apparent Electric	AC	No Lamp	5.6VA(50Hz), 5.0VA(60Hz)		
Power	AC	Lamp Attached	3.4VA(50Hz), 2.3VA(60Hz)		
Power Consumption	DC		1.8W/2W(Lamp Attached)		
Lamp/Surge Voltage	AC		LED, Varistor		
Protecting Circuit		DC	LED, Varistor		

Model

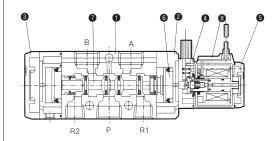
Ī	Piping	Type	Docition	(1)Port Size	Effective Orifice mm ² (Cv Factor)		^ଔ Weight(kg)	
	riping	Туре	Position	(SUP,CYL.)	Rc(PT)3/8	Rc(PT)1/2	Rc(PT)3/8	Rc(PT)1/2
Ī		DS5120-OO- 02 03 04	2 Position Single	Rc(PT)1/4	50(2.8)	58(3.2)	0.38	0.37
	Б	DS5220-OO- 02 03 04	2 Position Double	Rc(PT)3/8	50(2.8)	58(3.2)	0.48	0.47
	Body Ported	DS5320-OO- 02 03 04	3 Position Closed Center	Rc(PT)1/2	40(2.2)	45(2.5)	0.59	0.58
		DS5420-\(\cappa\)-\(\frac{02}{03}\)	3 Position Exhaust Center	NC(F1)1/2	43(2.4)	48(2.7)	0.59	0.58
		DS5520-O- 02 03 04	3 Position Pressure Center		40(2.2)	45(2.5)	0.59	0.58

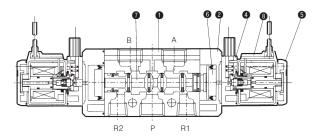


 ⁽¹⁾ Attachment of direct piping valve is available with each manifold base. (Manifold type/B mount-common exhaust)
 (2) Weight of grommet type
 (3) Effective sectional area of valve is assigned by provider, which shows a bit of difference to exhaust-side effective sectional area.

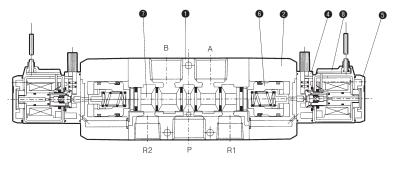
Single Solenoid

Double Solenoid

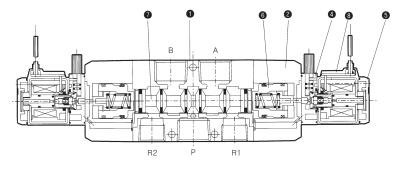




3 Position Closed Center



3 Position Exhaust Center



Major Parts

No.	Name of Components	Material	Remark
0	Body	Aluminum Die Casting	Silver Painting
2	Adapter plate	Aluminum Die Casting	Black Painting
8	End Cover	Aluminum Die Casting	Black Painting
4	Pilot Body	Resin	
6	Pilot Cover	Resin	
6	Piston	^(Note1) Resin	
0	Spool	Aluminum	

Note 1) 3-location type is aluminum.

Reserved Components

No.	Name of Components	Material	Remark
8	^(Note2) Pilot Valve Ass' y	ı	_

Note 2) Contact for ordering.

DW

DR100

DR200

RS1000, 2000

RS4000

SI UNIT

DV1000 DV3000 DV4000

DS300

DS3000

DS5000

DS2000

DS6000

DX1,DX2

DX1(2)R

DH

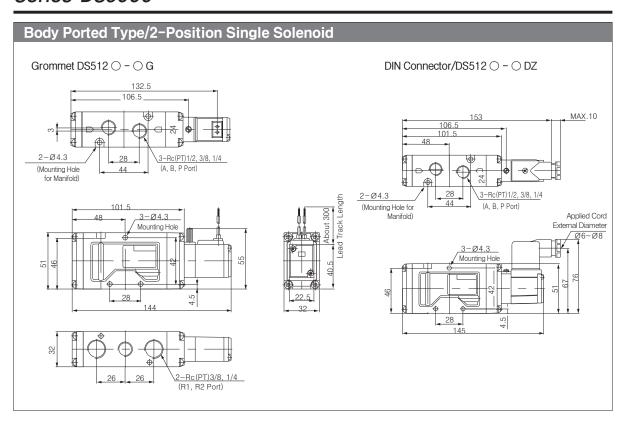
DP300 DP3000 DP5000

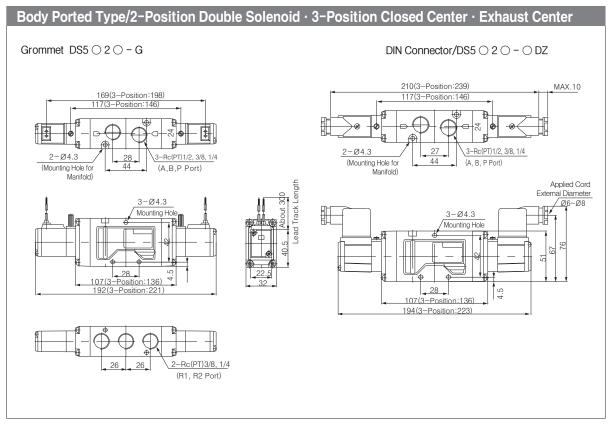
DM

DT220

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Series DS5000







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Manifold

TVV5F5-20

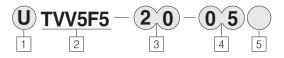
Types/Specifications

Manifold Type		B Mount (Single Base Type)
	Exhaust Port Type	Common Exhaust
	Maximum Valve Connection Number	10-Connection

(1) For more than 5-connection, pressurized at both ends of P (SUP) port and exhausted by both R (EXH) ports.

Manifold	R(EXH)	Piping Direction/Connect Location			Pipe contact diameterRc(PT)			Applied
Base Type	Port Type	Р	R	A,B	Р	R	A,B	Valve Type
TVV5F5-20	0 Common	Transverse	Transverse	Upper	1/2	3/8	/o 3/8,	DS5○20
100313 20		Base	Base	Valve		3/8	1/2	DS5\\(\)20

Manifold Base Order Form



Manifold Manifold

Blank: Metric (PT) U: NPT

2 DS5000 Series Manifold

3 Manifold Specification

Symbol: 20

A, B Port Piping Location: Valve Port Piping Diameter

P: Rc(PT)1/2 R: Rc(PT)3/8

Applied Valve Type: DS5 20

4 Stations

02: 2 Stations

10:10 Stations

5 Component Symbol

Symbol: 1

Passage specification P: Common

R: Common Piping Specification

A, B: Upper Remark: 20 Type

> 5 6

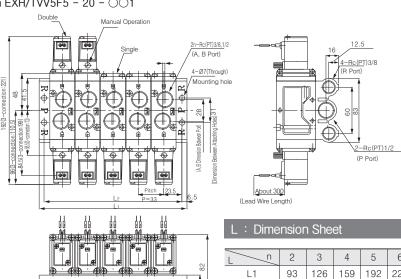
> > 225

212 245 278

258 291

Common EXH/TVV5F5 - 20

Common EXH/TVV5F5 - 20 - ○○1



L2

80

113

146 179 DW

DR100

DR200



RS4000

SI UNIT

DS300

DS3000

DS5000

DS2000

DS6000

DX1,DX2

DX1(2)R

DH

DP300 DP3000 DP5000

DM

DT220

9

10

357

311 344

8

Notices for Handling

■ Notices for Products

Please fully understand the notices prior to utilization, and refer to safety notice and common notice.

Indicator Light / Surge Voltage Suppressor

Rated Voltage	AC, DC
Less than 24V	DZ
Less than 200V	Neon lamp () 50 / 1 5 5 5 5 5 5 5 5 5

Note 1) No lamp attaching type for Grommet (G) type Note 2) ZNR is called as Varistor, which is surge voltage protection circuit.

In Case of Using 3-Port Valve (in case of 5-port)

With closing one direction of cylinder port (A and B), it is applied as 3-port valve of normal closed (N. C) or Normal Open (N.O). It is comfortable if 3-port valve is needed. But, do not apply for special purposes such as Non Leak Valve. Moreover, please use with opened condition for exhaust port.

Plug		B Port	A Port	
Loca	ation	(CYL.1 Port)	(CYL.2 Port)	
Switching Method		N.C	N.O	
		(X)Plug	(X)Plug	
Number	Number Single	Number 1	MIIII AN	BA R2PR1
Solenoid Number	Double	(X)Plug BA IZID R2PRI	(X)Plug BA IZE R1	

For the Quality of Fluid Applied

- ① $5\mu m$ filter resolution is sufficient.
- ② Large amount of drain may cause operation failure of pneumatic equipment which firstly uses valve and environmental contamination, so that special management is required. Moreover, if management of drain exhaust is difficult, it is recommended to use automatic exhaust attaching filter.
- ③ If large quantity of carbon powder is generated from compressor, it may cause operation failure owing to attaching on valve inside. It is recommended to use less carbon powder generating compressor or install collecting filter.

For Piping

- Fully remove chip, cutting oil or dust in a pipe with air blow (flushing) or washing prior to piping.
- ② In case of connecting fittings or pipes, be cautious not to allow chip or seal material of piping screw incoming. Moreover, roll over screw part with seal tape with 1.5~2 spin margins.
- 3 Check if silencer is attached to PE port of manifold valve.
- 4 Connecting torque during piping

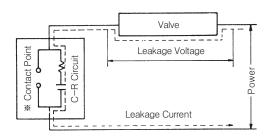
Contact screw	Proper Tightening Torque	Material of	
Contact sciew	$kgf \cdot cm(N \cdot m)$	Tightening Part	
M3	3.1~3.9(0.31~0.39)	Resin	
IVIO	4.7~5.9(0.47~0.59)	Aluminum	
M4	7.5~9.5(0.75~0.95)	Resin	
1014	11.5~14.5(1.15~1.45)	Aluminum	
M5	15~20(1.5~2)	Resin	
PT 1/8	70~90(7~9)	Alumainuma	
PT 1/4	120~140(12~14)	Aluminum	



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For Leakage Voltage

- 1) In case of power OFF, restrain residual leakage voltage in both end of AC coil under 20% of rated voltage, and under 3% for DC coil. (Please measure AC coil with manually pressing metal pin.)
- 2 In case of using C-R circuit for contact point protection, be cautious that leakage voltage possibly increases owing to leakage current through C-R circuit.



* Be cautious that some of non-contact point relays have protection circuit

Operating Environment

- 1) Do not attach around the place affected by corrosive gas, chemical liquid, sea water splash, rainwater and steam.
- ② Make a measure such as protection cover, etc, for attaching in the place affected by water drops, oil and spatter during welding process.
- 3 Prevent inflow of dust into valve with attaching silencer at exhaust port of valve.

For Using in Low Temperature

It is available to use by −10°C, however, full caution is needed for condensation of drain and moist. It is recommended to install drier for the case above.

For Sequential Power Supply

In case of sequential power supply, apply more than 0.1 second for power supply and 0.05 second for power OFF.

In Case of Long Term Power Supply

In case of using for a long period with power supply, please ask for consultation to manufacturer.

How to Fing the Flow Rate

① In case of $P_2+1.033 \le P_1+1.033 \le 1.89(P_2+1.033)$

Q=22.2S
$$\sqrt{\frac{\triangle P(P_2+1.033)}{G}} \cdot \sqrt{\frac{273}{273+\theta}}$$

① In case of 1.89(P₂+1.033) <P₁+1.033

Q=11.1S(P₁+1.033)
$$\frac{1}{\sqrt{G}} \cdot \sqrt{\frac{273}{273+\theta}}$$

Q : Flux in Conventional Condition(N \(\ell \) /min)

 P_1 : 1st Side Pressure (Gauge Pressure) (kgf/cm²)

: 2st Side Pressure (Gauge Pressure) (kgf/cm²)

 $\triangle P$: Pressure Differential(P_1-P_2) (kgf/cm²)

: Effective Sectional Area(mm²) G : Specific Gravity (Air=1)

: Temperature of Air Applied(°C)

Lubrication

S

- ① Initially lubricated, possible to use with non-Lube.
- 2 Please use turbine oil class 1 (ISOVG32) for refueling. Moreover, if refueling is stopped, it may cause operation failure owing to loss of initial lubricant, so that refueling should be continued.

Please contact for turbine oil class 1 (ISOVG32).

Port Indicating Symbol Sheet

Index	DS300	DS3000, DS5000
Inlet	P(S	UP)
Outlet	A(CYL)	A(CYL.2) and B(CYL.1)
Exhaust Hole	R(EXH)	R1 (EXH2) and R2(EXH1)
KS Symbol	A A P P	BA R2 P R1
(Single solenoid)	S:P(S	UP)

DW

DR100

DR200



RS4000

SI UNIT

DS300

DS3000

DS5000

DS2000

DS6000

DX1,DX2

DX1(2)R

DH

DM

DT220